

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Code 00030120
Product Name Benzoin Siam Resin

CAS No 9000-72-0

Recommended use of the chemical and restrictions on use

Recommended use Aromatic Ingredient(s). For Industrial Use Only.
Restrictions on use Do not ingest as such. Avoid eye contact.

Details of the supplier of the safety data sheet**Supplier**

Robertet, Inc.
400 International Drive
Mount Olive, NJ 07828 USA
TEL: 201-337-7100
E-mail: reginc@robertetusa.com

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300 (24 hrs)
Outside of the USA and Canada (703) 527-3887. Collect calls accepted

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements**Signal word**

Danger

Hazard statements

Causes skin irritation
Causes serious eye damage
May cause an allergic skin reaction
Causes damage to organs through prolonged or repeated exposure

**Color** Brown orange**Physical state** Solid**Odor** Characteristic**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Do not eat, drink or smoke when using this product
 Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)
 Get medical advice/attention if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN: Wash with plenty of water and soap
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Harmful to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%	GHS Classification
Benzoic acid	65-85-0	20 - 30	Acute Tox. Oral 5 (H303) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) STOT RE 1 (H372) Aquatic Acute 3 (H402)
Vanillin	121-33-5	1.0 - 5.0	Acute Tox. Oral 5 (H303) Acute Tox. Dermal 5 (H313) Eye Irrit. 2A (H319) Aquatic Acute 3 (H402)
Ethyl alcohol	64-17-5	1.0 - 5.0	Flam. Liq. 2 (H225) Eye Irrit. 2A (H319)
Isoeugenol	97-54-1	0.1 - 1.0	Acute Tox. Oral 4 (H302) Acute Tox. Dermal 4 (H312) Skin Irrit. 2 (H315) Skin Sens. 1A (H317) Eye Irrit. 2A (H319) Acute Tox. Inhalation - dust and mist 4 (H332) STOT SE 3 (H335) Aquatic Acute 2 (H401)
Benzyl cinnamate	103-41-3	0.1 - 1.0	Acute Tox. Oral 5 (H303) Skin Sens. 1B (H317) Aquatic Acute 1 (H400) Aquatic Chronic 2 (H411)

Eugenol	97-53-0	0.1 - 1.0	Acute Tox. Oral 5 (H303) Skin Irrit. 3 (H316) Skin Sens. 1B (H317) Eye Irrit. 2A (H319) Aquatic Acute 2 (H401)
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*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition.
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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits	The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here
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Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Benzoic acid 65-85-0	TWA: 0.5 mg/m ³ inhalable fraction and vapor Sk*	-	-
Ethyl alcohol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³

Appropriate engineering controls

Engineering controls	Showers Eyewash stations
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Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles.
Hand protection	Wear suitable gloves. Impervious gloves.
Skin and body protection	Wear suitable protective clothing. Long sleeved clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid
Color	Brown orange
Odor	Characteristic
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		No information available
Melting point / freezing point		No information available
Boiling point / boiling range	> 35 °C	No information available
Flash point	100 °C / 212 °F	CC (closed cup)
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Vapor Pressure (mm Hg @ 20°C):		No information available
Vapor density		No information available
Relative density		No information available
Specific Gravity @ 20/20 °C	N/A	RTM-101
Solubility(ies)		
Water solubility		No information available
Solubility in other solvents		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Viscosity		No information available

Other information

Explosive properties	No information available
Oxidizing properties	No information available

10. STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.
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Acute toxicity

Numerical measures of toxicity

ATEmix (oral)	> 5000 mg/kg
ATEmix (dermal)	> 5000 mg/kg
ATEmix (inhalation-gas)	> 5000 ppm
ATEmix (inhalation-dust/mist)	> 5000 mg/l
ATEmix (inhalation-vapor)	> 5000 mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes burns.
Respiratory or skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No information available.

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen

Chemical name	ACGIH	IARC	NTP
Ethyl alcohol 64-17-5	A3	Group 1	Known
Isoeugenol 97-54-1		Group 2B	

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life.

Persistence and degradability

No information available.

Bioaccumulation

There is no data for this product.

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Waste from residues/unused products**

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Do not reuse empty containers.

14. TRANSPORT INFORMATION**DOT**

Not regulated

IATA/ICAO

Not regulated

IMDG/IMO

Not regulated

15. REGULATORY INFORMATION**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

16. OTHER INFORMATION**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet